DIN EN 13108-21 Corrigendum 1

DIN

ICS 91.100.50; 93.080.20

This corrigendum should be filed together with the translation of the standard to which it refers and a corresponding note made on the translation.

Bituminous mixtures – Material specifications – Part 21: Factory Production Control; Corrigendum 1 to English version of DIN EN 13108-21:2006-07

Asphaltmischgut –
Mischgutanforderungen –
Teil 21: Werkseigene Produktionskontrolle;
Berichtigung 1 zur englischen Fassung DIN EN 13108-21:2006-07

Document comprises 7 pages

English price group 99
www.din.de
www.beuth.de

1525116

This Corrigendum is based on EN 13108-21:2006/AC:2008.

In the **English version of DIN EN 13108-21:2006-07** the following corrections are to be made:

Re subclause 5.3, Table 1

Add a line in "line 2 Binder" *between* "Tank temperature" *and* "penetration and softening point" *until and included column 3 and 4.*

Re subclause 5.4

In the first paragraph there is a reference to a note, but there is no note.

Delete "(see note)".

Re subclauses 6.2 and 6.3

All the tables

Add "and" *or a comma and* "and" *between the frequencies mentioned in the last columns of the tables. Otherwise producers can choose between these frequencies. Add full stops at the end of text in the last columns of the tables.*

E.g.

a) ... and b)... .

a) ..., b) ... and c) ... .

Change column 4 of Table 2 as follows:

Table 2 — Minimum plant calibration requirements

Column	1	2	3	4
Line	**Item of plant**	**Inspection/test**	**Purpose**	**Minimum frequency**
1	**Weighing equipment**	Visual inspection as described in procedures	To ascertain that weighing equipment is functioning correctly	Daily.
		Testing of weighing accuracy — (recalibration)	To ensure accuracy within quality plan requirements	a) On installation[a], b) every year and c) in case of doubt.
2	**Admixture dispensers**	Organoleptic inspection	To ascertain that dispenser is functioning correctly	First batch of the day containing admixture.
		Test for accuracy as described in procedures.	To ensure accuracy within quality plan requirements	a) On installation[a], b) every year and c) in case of doubt.
3	**Flow meters**	Comparison of the actual amount with the metered amount by reconciliation	To ensure accuracy within quality plan requirements	a) On installation[a], b) annually and c) in case of doubt.
4	**Batching system (on batch plants)**	Comparison of actual mass of constituents in the batch with the intended mass using the method prescribed in the quality plan	To ascertain the batching accuracy in accordance with the quality plan	a) On installation[a], b) annually and c) in case of doubt.
5	**Proportioning system (on continuous plants)**	Comparison of actual mass in a measured period of time with the intended mass using the method prescribed in the quality plan	To ascertain the accuracy in accordance with the quality plan	a) On installation[a], b) annually and c) in case of doubt.
6	**Temperature, monitoring equipment**	Visual as described in procedures	To ascertain the equipment is functioning correctly	Daily.
		Test of accuracy as described in procedures.	To ensure correct temperatures are recorded	a) On installation[a], b) every year and c) in case of doubt.

NOTE 'In case of doubt' refers to the reasonable judgement of an experienced plant operator.

[a] Or after comprehensive repair.